1. ORDER 1 EA. SBF ID# 00080 "BOLT DOWN KIT" FOR EVERY 5 TREE GRATE FRAMES TO BE INSTALLED. (EACH KIT INCLUDES #7 DRILL BIT, T-30 TORX® DRIVER BIT, AND 20 TORX® 1/4-20 X 1-1/2" SCREWS FOR 5 TREE GRATE FRAMES.)

2. INSTALLER TO DRILL FRAME AND BOLT DOWN BLOCK IN FIELD.

**NOTES:**

1. **COLOR:** UNFINISHED
2. **UNITS:** INCHES
3. **FINISH:** PER CUST INST
4. **WEIGHT:** 215LBS / PC ±
5. **ANGLES:** ±1°

**SECTION A-A**

**SECTION B-B**

**SALES DWG**

**SOUTH BAY FOUNDRY**

944 ABRAHAM SANTEE, CA 92071, USA

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**PRODUCTION APPROVAL**

**NOMENCLATURE**

**TOLERANCES**

**DRAWN BY:** R.Hix

**PROCESS:** STEEL FAB

**UNITS: INCHES**

**APPROVED STATUS**

**MATERIAL:** ASTM A36

**FINISH:** PER CUST INST

**APPROVED BY:**

**WEIGHT:** XXX = 0.031

**ANGLES:** ±1°